

75670

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

40

Cust Item ID:

40

Customer:

Reference:

Run Start *NR1*

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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75670

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

40

40

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/
Run Hours

Tool ID

Tool #

**Plan
Code**

Accept
Qty

Reject
QtyReject
Number

**Insp.
Stamp**

150

Identify as per dwg & Stock Location: ST 2

0.00

150

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

SP 11-11-03

11/30/20

R11-11-03
40

W/O:		WORK ORDER CHANGES					
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Picklist Print

October-28-11 8:05:43 AM

Page 1

Work Order ID: 75670

75670

Parent Item: D4081-1

D4081-1

Parent Item Name: Bushing

Start Date: 28/10/2011

Required Date: 11/11/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV:A NEW ISSUE 10-05-04 JLM VERIFIED BY:EC IPP
REV:B change material size 11/05/18 JFS verf: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.375W.058

Purchased

No

100

f

598.2460

0.104

4.378947

M6061T6T0 375W 058

**

4.400'

11/11/01

6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT014

598.246

116920

0.578

118956

72

~~119087~~

21.668

119376

504

4.400'

W/O:		WORK ORDER CHANGES					
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

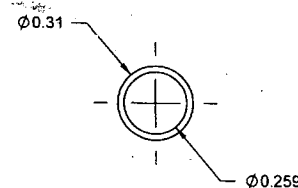
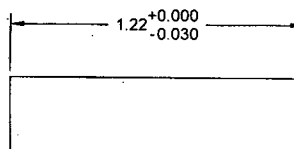
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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SHOP
RETURNED
ENGINEER
UNCONTROLLED
SUBJECT TO APPROVAL
WITHOUT
WORK ORDER
NO. 75670 M.C.5
11/10/28



D4081-1 BUSHING

RELEASED
2010-09-07

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING
PER WW-T-730/6 OR AMS4080 OR AMS4082
OR QQ-A-200/8 OR QQ-A-225/8
REF DART SPEC M6061T6T0 375W.058
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.00 lbs

A		NEW ISSUE		BY	DATE
REV.		DESCRIPTION			
DESIGN	KB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	KB				
CHECKED	KB	DRAWING NO.		REV. A	
MFG. APPR.	KB	D4081			SHEET 1 OF 1
APPROVED	KB	TITLE			SCALE
DE APPR.	KB	BUSHING			NTS
DATE		10.02.08	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

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